

STUDENT ID NO										

## **MULTIMEDIA UNIVERSITY**

### FINAL EXAMINATION

**TRIMESTER 2, 2017/18** 

# ENT3036 – SEMICONDUCTOR DEVICES

17 MAR 2018 2.30 pm - 4.30 pm (2 Hours)

#### INSTRUCTION TO STUDENTS

- 1. This Question paper consists of 6 pages with 4 Questions only.
- 2. Answer all the questions and all the questions carry equal marks of 25. The distribution of the marks for each question is given.
- 3. Please print all your answers in the Answer Booklet provided.

- (a) A silicon pn junction at zero bias has dopant concentrations of  $N_a = 10^{17}$  cm<sup>-3</sup> and  $N_d = 5 \times 10^{15}$  cm<sup>-3</sup>. Temperature T = 300 K.
  - (i) If the Fermi levels in n-side and p-side are given by

$$E_F - E_{Fi} = kT \ln \left(\frac{N_d}{n_i}\right)$$
 and  $E_{Fi} - E_F = kT \ln \left(\frac{N_a}{n_i}\right)$ 

where  $n_i = 1.5 \times 10^{15}$  cm<sup>-3</sup> and  $k = 8.62 \times 10^{-5}$  eV/K, calculate Fermi levels on pside and n-side, and obtain the built-in potential. [2+2+1 marks]

(ii) Calculate the space charge widths in n- and p-sides, respectively:

$$x_{n} = \left[\frac{2\varepsilon_{S}(V_{bi} + V_{R})}{e} \left(\frac{N_{a}}{N_{d}}\right) \left(\frac{1}{N_{a} + N_{d}}\right)\right]^{\frac{1}{2}} \text{ and } x_{p} = \left[\frac{2\varepsilon_{S}(V_{bi} + V_{R})}{e} \left(\frac{N_{d}}{N_{a}}\right) \left(\frac{1}{N_{a} + N_{d}}\right)\right]^{\frac{1}{2}}$$

$$[2+2 \text{ marks}]$$

- (iii) Based on information obtained from above calculations, sketch and name the type of pn junction. [2+2 marks]
- (b) With aid of diagrams, briefly explain minority carrier distributions for a npn operating in the:
  - (i) cutoff mode, and

[3 marks]

(ii) inverse-active mode.

[3 marks]

(c) The emitter current  $(I_E)$  for an npn bipolar junction transistor (BJT) is measured and is found to be 1.2 mA, the collector is given by

$$I_C = \frac{eD_n A_{BE}}{x_B} \times n_{B0} \exp \left( \frac{V_{BE}}{V_t} \right) \quad \text{and} \quad I_S = \frac{eD_n A_{BE}}{x_B} \times n_{B0}$$

Calculate the base-emitter voltage,  $V_{BE} = V_t \ln \left( \frac{I_C}{I_S} \right)$  with the following parameters.

Common-emitter current gain, $\beta$	150		
Cross-sectional area of the base emitter junction, $A_{BE}$	$1.4 \times 10^{-3}  \text{cm}^2$		
Neutral base width, $x_B$	0.70 μm		
Thermal-equilibrium electron concentration in the base, $n_{B0}$	$2.3 \times 10^3  \text{cm}^{-3}$		
Minority carrier electron diffusion coefficients in base, $D_n$	19 cm <sup>2</sup> s <sup>-1</sup>		

[6 marks]

Continued ...

(a) (i) By means of a simple diagram describe the basic operation of a n-channel pn junction JFET. Briefly explain the pinchoff effect on the I-V characteristic.

[3+2 marks]

(ii) Consider an n-channel single-gate silicon JFET at T = 300 K with impurity doping concentrations of  $N_D=4\times10^{16}\,cm^{-3}$  and  $N_A=5\times10^{18}\,cm^{-3}$ . The channel thickness is 0.35  $\mu$ m and the internal pinchoff voltage ( $V_{po}$ ) is given by

$$V_{po} = \frac{ea^2N_d}{2\epsilon_s}$$

where a is the channel thickness, e (1.6×10<sup>-19</sup>C) is the electronic charge and  $\epsilon_s$  (11.7×8.85×10<sup>-14</sup> F/cm) is the permittivity of the semiconductor. Calculate the internal pinchoff voltage and the pinchoff voltage. [3+3 marks]

(b) (i) Consider a uniformly doped n-channel silicon JFET with the following parameters:  $N_A = 10^{19} \, cm^{-3}$ ,  $N_D = 3 \times 10^{16} \, cm^{-3}$ ,  $a = 0.40 \, \mu m$  and  $\mu_n = 1000 \, cm^2/V$ -sec. The maximum drain to source voltage is to be 5V. When  $V_{GS} = 0$ , the effective channel length L', is to be 90 percent of the original channel length. Determine L.

[10 marks]

(ii) Name and briefly explain TWO (2) nonideal effects that could occur in JFET. [2+2 marks]

Continued...

- (a) Draw the energy-band diagrams of metal oxide semiconductor (MOS) capacitors with p-type substrate to explain the accumulation, depletion and inversion in the structure for:
  - (i) a positive gate bias,
  - (ii) a moderate negative gate bias and
  - (iii) a large negative gate bias

[3 ×2 marks]

- (b) State the definition of the followings for a MOS capacitor:
  - (i) Flat band voltage  $(V_{FB})$
  - (ii) Threshold voltage  $(V_{TN})$

[2×1marks]

(c) Consider a MOS capacitor with p-type silicon substrate doped at  $N_a = 10^{15}$  cm<sup>-3</sup>, a silicon dioxide insulator with a thickness of  $t_{\rm ox} = 12$  nm and an aluminum gate. The flat band voltage is given by

$$V_{FB} = \phi_{ms} - \frac{Q_{ss}'}{C_{ox}}$$

where the  $C_{ox}$  is the oxide capacitance,  $Q_{ss}'$  is the oxide trapped charges, and  $\phi_{ms}$  is the work function between the metal and silicon.  $Q_{ss}' = 10^{10}$  e-charges/cm<sup>-3</sup> and work function  $\phi_{ms} = -0.88$  V.

- (i) Calculate  $C_{ox}$ ,  $Q'_{ss}$  and obtain  $V_{FB}$ .
- (ii) Given  $x_{\rm dT}$  (the maximum space charge width) is  $8.63 \times 10^{-5}$  cm, calculate  $\phi_{\rm fp}$  (the potential between  $E_{\rm Fi}$  and  $E_{\rm Fp}$ ),  $Q'_{SD}$  (max) (the maximum space charge in the depletion region) and obtain the threshold voltage  $V_{TN}$ .

[3 + 5 marks]

- (d) (i) With a proper diagram, explain how the MOS with p-type substrate is used in a Metal-Oxide-Semiconductor Field Effect Transistor (MOSFET). [5 marks]
  - (ii) An ideal n-channel MOSFET is operated with the following parameters: channel length  $L = 1.5 \mu m$ , electron mobility  $\mu_n = 650 \text{ cm}^2/\text{V-s}$ , and oxide thickness  $C_{\text{ox}} = 7 \times 10^{-8} \text{ F/cm}^2$ , and threshold voltage  $V_T = 0.65 \text{ V}$ . What should be the channel width such that  $I_D$  (sat) = 5 mA for  $V_{GS} = 5 \text{ V}$ ? [4 marks]

Continued ...

- (a) (i) With aid of band diagram, explain how the negative differential resistance occurs in Gunn diode. [2 marks]
  - (ii) What is the difference between Zener tunnel diode and Gunn diode in term of electron transport phenomenon? [3 marks]
  - (iii) What are the advantages and disadvantages of Gunn Diode? [4 marks]
- (b) (i) With the aid of a diagram, design mm-wave co-axial cavity Gunn oscillator. Show that the oscillator frequency is given by

$$f_n = \frac{cn}{2l}$$

where l is the cavity length, c the speed of light and n is the number of half of the cavity.

[8 marks]

- (c) (i) Sketch the structure of an Ionization Avalanche Transit-Time (IMPATT) diode and oscillator circuit required for its operation. [4 marks]
  - (ii) An IMPATT diode has intrinsic region length at 3.0  $\mu m$  with holes drift velocity of 9.1  $\times 10^8$  cms<sup>-1</sup>; calculate the optimum operating frequency for the diode. [4 marks]

Continued...

#### PHYSICAL CONSTANTS:

Thermal voltage:  $V_t = 0.0259 \text{ V}$ Intrinsic concentration of Silicon at 300K:  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$ Intrinsic concentration of Silicon at 373K:  $n_i = 2.5 \times 10^{12} \text{ cm}^{-3}$ Intrinsic concentration of Gallium Arsenide at 300K:  $n_i = 1.8 \times 10^6 \text{ cm}^{-3}$ Boltzmann's constant:  $k = 1.3806 \times 10^{-23} \text{ J/K}$ Electronic charge:  $e = 1.6 \times 10^{-19} \text{ C}$ Permittivity of free space:  $\epsilon_0 = 8.85 \times 10^{-14} \text{ F/cm}$ Dielectric constant of Silicon at 300K:  $\epsilon_i = 3.9$ 

Dielectric constant of Silicon oxide at 300K:  $\varepsilon_i = 3.9$ Dielectric constant of Gallium Arsenide at 300K:  $\varepsilon_{GaAs} = 13.1$ 

End of paper.